



REPAIR ALLOWANCES AND RULES

Repair allowances should not exceed the following amount. All amounts claimed for repair charges must be fully detailed in a warranty claimed. No warranty service will be allowed until a claim with complete details is submitted.

FRAME SIZE	INSPECTION ALLOWANCES \$	MINOR REPAIR ALLOWANCES \$	MAJOR REPAIR ALLOWANCES \$
48/56	25	30	*
143/5	32	37	*
182/4	37	52	*
213/5	37	72	*
254	37	90	352
256	37	96	391
284	52	112	424
286	52	122	582
324	52	135	600
326	52	145	777
364	59	162	861
365	59	176	1004
404	67	188	1240
405	67	235	1240
444	67	282	1502
445	67	282	1696
447	67	282	1970
449	67	282	2414

* New motor to be supplied (nameplate to accompany warranty report)

Minor Repair: Consist of disassembling, cleaning, inspecting, testing and replacing parts. Parts to be billed at service depot cost plus 10%. Inspection allowances apply only when no repairs have been made and a replacement motor is supplied.

Major Repairs: Defective motors up to frame 215, which require rewinding, will be deemed uneconomical to repair and therefore must not be repaired, instead they may be replaced. Rewinding of motors frame 254 and above shall be with the amounts shown above. Additional parts are to be billed at service depot cost plus 10%.

No warranty claims submitted 6 months after it occurred will be accepted.